APR 7 1982

Mr. James K. Dow Director Technical Services Litton Advanced Circuitry P.O. Box 2847, Commercial Station Springfield, Missouri 65803

Dear Mr. Dow:

I.D. NO. MODO07152903



RCRA RECORDS CENTER

We have reviewed the closure plan submitted on March 17, 1982, for closure of the surface impoundment at the Springfield, Missouri facility. Closure of interim status hazardous waste management facilities is to be conducted in accordance with requirements contained in the July 1, 1981, 40 Code of Federal Regulations (CFR), Part 265, Subpart G, Closure and Post-Closure. Review of the closure plan resulted in the following comments:

- 1. In light of the recently issued Emergency Resource Conservation and Recovery Act (RCRA) permit and the corresponding remedial action, the closure plan should be revised to reflect the impact of this activity upon final closure of the facility.
- 2. The closure plan should describe hazardous waste management activities at the site and the steps necessary to close the facility. Therefore, the closure plan should contain a general information section describing the facility size, volume of impoundment, type of treatment and dredging operations.
- 3. The closure plan must include an estimate of the maximum inventory of waste in the storage surface impoundment at any given time during the life of the facility.
- 4. A schedule for final closure should be included in the closure plan. For surface impoundments in which wastes are removed at closure, the schedule of final closure activities should include:
 - a. Final date for accepting wastes in surface impoundment;
 - b. Date all treatment is completed;
 - c. Date that all standing liquids will have been removed;
 - d. Date that all sludge will have been removed;

Rich Wagoner

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EPA Form 5180-1 (6-72)
REPLACES FWPCA FORM 72 AND
HEW-73 WHICH MAY NOT BE USED.

(PERMANENT FILE COPY)

MAIL CONTROL SCHEDULE

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EPA Form 5180-1 (6-72)
REPLACES FWPCA FORM 72 AND
HEW-73 WHICH MAY NOT BE USED.

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MAIL CONTROL SCHEDULE

2 Final date facility is decontaminated; f. Final date of closure, date that closure has been certified by professional engineer; g. Total time required to close the facility; h. Justification if closure will take longer than six months from the date of final acceptance of wastes. 5. Since all standing liquids will be discharged to the publicly owned treatment works (POTW), Litton must comply with the Clean Water Act. Upon removing the sludge from the surface impoundment, Litton will become a generator of hazardous waste and must manage it in accordance with applicable portions of Parts 262, 263 and 265 of the July 1, 1981, CFR. Will the sludge be tested to determine if it is a hazardous waste? 6. The closure plan should include a description of procedures for decontaminating equipment, soil and cleaning wastes and residues. 7. The closure plan must include provisions for groundwater monitoring throughout the closure period until certification. Groundwater monitoring shall be in accordance with requirements contained in Section 265.90 of the regulations referenced above. The closure plan should include a copy of the groundwater sampling and analysis plan. 8. When closure is complete, certifications must be submitted from the owner or operator and an independent registered professional engineer certifying that closure was completed in accordance with the approved closure plan. The owner or operator should estimate the number of site inspections and include this information in the closure plan. We have enclosed a sample closure plan outline and sample closure cost estimating worksheets for your use in revising the closure plan and developing a more detailed closure cost estimate. The cost factors contained in the cost estimating worksheets are for example purposes only. Any questions regarding the closure plan should be referred to Karen Flournoy of my staff at 816/374-6531. Sincerely yours, John J. Franke Regional Administrator Enclosures cc: Paul Meiburger, MDNR bcc: Michael Sanderson, AWCM



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P. O. Box 2847, Commercial Station, Springfield, Mo. 65803 417 862-0751

MODO07152903

March 17, 1982

Mr. John Franke, Jr.
Regional Administrator
Environmental Protestion Agency
324 E. 11th
Kansas City, Missouri 64106

Mr. Franke:

Enclosed is the specification for the plan closure of Litton's on-site lagoon as required by Section 265.112 "Closure; Admendments of Plan" of the Federal Register.

Please review and contact me concerning any modifications that you feel necessary.

Very truly yours

James K. Dow

Director Technical Services

JKII/cm

Enclosures



265.93 Preparation and Evaluation and Response See 265.9 265.94 Recordkeeping and Reporting Subpart G - Closure and Post Closure Closure and Post-Closure

265.111

Owner shall close facility in a manner to minimize all hazards.

265.11/2 Closure Plan

- On or about March, 1982, the city sewer system will be available for partial hook-up and Litton will begin use for effluent discharge. At this time, Litton will split its discharge of effluent waters to A-pond and the sewer. At the present percolation rate, allowing for rain, and assuming a drop in the head pressure with the level, percolation will continue for approximately 300 days. This would put the start of disposal at about January 1, 1983. There is a possibility of earlier disposal if the city allows Litton to discharge from "A-pond" to the sewer in an effort to drop its level at a faster rate.
- В. Based on calculations approximately 1600 cu. yds. of sludge will have accumulated and will be removed to a hazardous waste site. This material will be removed with heavy equipment and handled per contract by O. H. Materials.
- Decontamination of equipment will include washdown within the pond itself and dewatering of waste through our filter press. This material will also be shipped via our normal process to the landfill per O. H. Materials.
- D. Actual closure will start in January and take approximately two months of excavation and loading time. Final closure will consist of grading over and seeding of the site.
- Ε. In lieu of the above, ACD is investigating methods for rendering the sludge non-hazardous. In the event ACD is successful, we would submit a modified closure plan.
- F. This plan must be submitted to the Regional Administrator 180 days before beginning of closure.

265.113 <u>Time Allowed for Closure</u>

- A. Closure is to take place within 90 days of last receipt of wastes.
- B. We may apply to Regional Administrator for longer closure time.

265.114 Disposal or Decontamination of Equipment

A. All equipment and structures used in closure shall be properly disposed of or decontaminated.

265.115 Certification of Closure

A. Upon closure, Litton shall submit to the Regional Director certification thereof signed by the operator and a professional registered engineer.

Subpart H - Financial Requirements

265.142 Cost Estimate for Facility Closure

- A. Litton has developed closure costs for facilities of \$200,000 per contract.
- B. Costs to be updated each year using an inflation factor derived from the Annual Implied Price Defiator for GNP.

Subpart K - Surface Impoundments

265.222 General Operating Requirements

- A. Operation of lagoons shall be maintained 2 feet below runover.
- B. All dams, dikes, and walls shall have grass covering.
- C. Operating level shall be recorded daily.
- D. Dikes, walls, and vegetation shall be inspected for leaks, deterioration, or failure weekly.

265.228 Closure

- A. Litton shall remove:
 - 1. Standing liquids
 - 2. Waste and waste residue
 - 3. Underlying and surrounding contamination soil

O. H. Materials Co.

Emergency Response and Environmental Restoration

Regional Offices: Ottawa, Illinois Atlanta, Georgia Washington, D.C. P.O. Box 551 Findlay, Ohio 45840 Telepnone (419) 423-3526 1-800-537-9540

January 26, 1982

Mr. George Copeland Facilities Manager Litton Advanced Circuitry 4811 West Kearney Springfield, MO 65803

Dear Mr. Copeland:

For this project, we recommend using our Sharples P 5000 Horizontal Super-D Canter as the most cost-effective method of disposing of the pond's sludge contents.

Laboratory tests on samples provided by Litton indicated that the original material containing 10% solids (1 part solid - 9 parts water) could be readily centrifuged. Centrifugation resulted in products containing 50% solids (1 part solid - 1 part water) and a clear supernatent liquid (8 parts water).

Based on past experience, this 50% solid material plus 25% fly ash, or lime, should easily meet landfill requirements for a solid material.

Based on your estimate of 1800 cubic yards, we would pump sludge from the bottom of the lagoon at 80 gallons per minute. We would operate 12 hours per day, with the centrifuge on line 10 hours per day, and complete the pond pump out in about 12 days.

Assuming no further treatment of the supernatent liquid is called for, the liquid would be sent to sewer. The solids would be mixed with 25% fly ash, by weight, (or lime) and loaded into a lined and sealed truck, provided by others, for transportation to the disposal site. All of the above would be done by personnel wearing suitable protective equipment.

This project would take an additional five days for mobilization set up, decontamination, and demobilization, of equipment.

Based on the above, we estimete costs as follows:

Equipment	33,992
Personnel	41,416
Disposal - 400 tons of material (25% fly a @ \$130/ton (trans.	sh) &
disp.)	52,000
Fly ash, 76 tons @ \$20/ton	. 1,500
Miscellaneous Disposables	2,500
Contingency at 10%	131,408 13,140
	\$144,548

We require a 440 volt 400 amp electrical connection to operate the centrifuge. The 400 amp load is the starting current required to bring the centrifuge up to speed. The running current will be significantly less. If necessary, we, or Litton, can supply a portable electrical gnerator to operate the centrifuge.

Actual work will be performed on a time and material basis.

Sincerely yours,

Jøhn Copus

JC/eb